

Garant**Indexable insert for turning SC.T 120404, for medium machining, Grade: HB725-1****Order data**

Order number	260765 HB725-1
GTIN	4062406765750
Item class	21G

Technical description

Cutting speed v_c main application	50 - 250 m/min
Cutting conditions	slightly interrupted
Tool material	Carbide
Chip breaker	UM1
Main application	UNI
Finishing/roughing assignment	Finishing
Number of changes/inserts	4
ISO code indexable insert	SCMT 120404
Tolerance	M
Cutting depth a_p	0.2 - 4 mm
Corner radius	0.4 mm

Feed f	0.05 - 0.5 mm/rev.
Grade	HB725-1
Type of product	Indexable insert for turning